

Design and Test of a Half Reflector Impulse Radiating Antenna with Feed-Point Lens

W. Scott Bigelow and Everett G. Farr

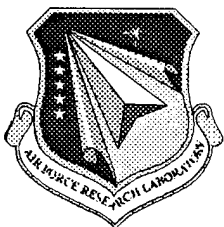
**Farr Research, Inc.
614 Paseo Del Mar NE
Albuquerque, NM 87123**

June 1998

Final Report

19981007 023

APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.



**AIR FORCE RESEARCH LABORATORY
Directed Energy Directorate
3550 Aberdeen Ave SE
AIR FORCE MATERIEL COMMAND
KIRTLAND AIR FORCE BASE, NM 87117-5776**

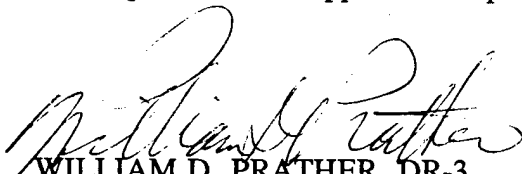
Using Government drawings, specifications, or other data included in this document for any purpose other than Government procurement does not in any way obligate the U.S. Government. The fact that the Government formulated or supplied the drawings, specifications, or other data, does not license the holder or any other person or corporation; or convey any rights or permission to manufacture, use, or sell any patented invention that may relate to them.

This report has been reviewed by the Public Affairs Office and is releasable to the National Technical Information Service (NTIS). At NTIS, it will be available to the general public, including foreign nationals.

If you change your address, wish to be removed from this mailing list, or your organization no longer employs the addressee, please notify AFRL/DEHP, 3550 Aberdeen Ave SE, Kirtland AFB, NM 87117-5776.

Do not return copies of this report unless contractual obligations or notice on a specific document requires its return.

This report has been approved for publication.


WILLIAM D. PRATHER, DR-3
Project Manager

FOR THE COMMANDER


DR PATRICK J. VAIL, DR-4
Chief, High Power Microwave Division


R. EARL GOOD, SES
Director, Directed Energy Directorate

REPORT DOCUMENTATION PAGE			Form Approved OMB No. 0704-0188	
Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.				
1. AGENCY USE ONLY (Leave blank)		2. REPORT DATE June 1998		3. REPORT TYPE AND DATES COVERED Final Report: Jan 1996 - June 1998
4. TITLE AND SUBTITLE Design and Test of a Half Reflector Impulse Radiating Antenna with Feed-Point Lens		5. FUNDING NUMBERS C: F29601-96-C-0011 PE:65502F PR:3005		
6. AUTHOR(S) W Scott Bigelow and Everett G Farr		TA:CO WU:MW		
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Farr Research, Inc 614 Paseo Del Mar NE Albuquerque, NM 87123		8. PERFORMING ORGANIZATION REPORT NUMBER		
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) AFRL/Phillips Site/DEHP William D Prather / (505) 846-0416 3550 Aberdeen Avenue SE Kirtland AFB, NM 87117-5776		10. SPONSORING/MONITORING AGENCY REPORT NUMBER AFRL-DE-PS-TR-1998-1057		
11. SUPPLEMENTARY NOTES				
12a. DISTRIBUTION/AVAILABILITY STATEMENT Approved for Public Release; Distribution is Unlimited			12b. DISTRIBUTION CODE	
13. ABSTRACT (Maximum 200 Words) A feed-point lens is used to match an electrically large, oil filled, coaxial waveguide to the feed arms of a high-voltage half reflector impulse radiating antenna (HIRA). Theory and designs are for rotationally symmetric lens and transmission line systems feeding reflectors having focal-length-to-diameter ratios (F/D) of 1/4. Also developed are theory and designs for systems feeding reflectors having larger F/D ratios by retaining a rotationally symmetric lens design while moving the inner feed conductor off axis. A scale-model HIRA was built to confirm the theory and design. Complex permittivity measurements were performed on the lens material. Finally, a full-size HIRA with a 24 cm diameter titanium dioxide/epoxy lens feeding a 1.83 m diameter reflector with F/D of 1/4 was built. The step response was an impulse with full width half maximum of 70 ps. The measured aperture height of the antenna was 0.36 m.				
14. SUBJECT TERMS Impulse radiating antenna; Dielectric feed-point lens; Ultra-wideband			15. NUMBER OF PAGES 44	
			16. PRICE CODE	
17. SECURITY CLASSIFICATION OF REPORT UNCLASSIFIED	18. SECURITY CLASSIFICATION OF THIS PAGE UNCLASSIFIED	19. SECURITY CLASSIFICATION OF ABSTRACT UNCLASSIFIED	20. LIMITATION OF ABSTRACT UNLIMITED	

Table of Contents

<u>Section</u>	<u>Title</u>	<u>Page</u>
	List of Figures	ii
1.	Introduction.....	1
2.	HIRA System Design.....	3
3.	HIRA Testing.....	6
3.1	Impedance Measurement	9
3.2	Radiated Electric Field Measurements	10
3.2.1.	Test Site Configuration.....	10
3.2.2.	Test Equipment Configuration.....	10
3.2.3.	Signal Processing	12
3.2.4.	Test Protocol and Data Analysis.....	13
4.	Conclusions.....	14
	References	18
	Appendix I Drawings And Blueprints.....	19

List of Figures

<u>Section</u>	<u>Title</u>	<u>Page</u>
Figure 1.	Concept for a two-armed HIRA with feed-point lens.....	3
Figure 2.	HIRA feed-point lens design.	4
Figure 3.	HIRA design and hardware.....	5
Figure 4.	Feed arm section details.....	6
Figure 5.	HIRA components located below the ground plane.	7
Figure 6.	Photographs of HIRA feed arm details.....	8
Figure 7.	Impedance of the HIRA assembly.	9
Figure 8.	Physical layout of HIRA and TEM sensor for radiated field measurements.....	10
Figure 9.	Experimental test setup for measuring HIRA radiation characteristics.....	11
Figure 10.	Voltage step and its derivative, through a 10.5 m length of RF cable.....	11
Figure 11.	Normalized radiated electric fields at 35 and 20 meter ranges, both on and off boresight.....	15
Figure 12.	Step response of the HIRA, as observed from 35 and 20 meter ranges, both on and off boresight.....	16
Figure 13.	Integral of HIRA step response, as observed at 35 and 20 meter ranges, on boresight.....	17

1. Introduction

The availability of fast, single-ended, high-voltage pulsers has fueled a demand for suitable antennas to radiate the signal. A candidate antenna for this application, the Half Reflector Impulse Radiating Antenna (HIRA), was first proposed in [1], and a variation was described in [2]. The HIRA converts a plane wave in a coaxial waveguide to a spherical wave which is launched onto the conical feed arms of a (half) parabolic reflector. Upon reflection, the spherical wave is radiated as a plane wave. Normally, one would want to keep the feed point region small in order to minimize pulse distortion; but high voltages preclude that possibility. To preserve the pulse characteristics, while keeping the feed point dimensions large enough to hold off high voltages, the HIRA employs a dielectric feed-point lens to manage the conversion of the plane wave to spherical wave.

An idealized version of a HIRA feed-point lens, employing an inhomogeneous dielectric and an array of guiding conducting sheets, was described in [3]. The Phase I SBIR effort led to development of a more practical lens design, employing homogeneous dielectric material. That lens, described in [4], has a prolate spheroidal surface at the interface with the coaxial waveguide and a quartic surface of revolution at the output interface. In [5], as a part of this Phase II SBIR effort, that design was refined by linking the solution of the lens equations to the input impedance at the feed arms. Also, a figure-of-merit for the lens was defined based on maximizing the aperture integral of the electric field for the fast impulse. The analyses showed that a lens with a relative dielectric constant of 7.0 is optimal for a transition from an oil-filled coaxial waveguide to a feed point in air.

The design approach of [5] assumed a rotationally symmetric lens and conical reflector feed arm. Lens and feed shared a common axis of rotational symmetry, which was normal to the ground plane and to the axis of the reflector. This symmetry was computationally convenient, but its application was restricted to reflectors having a focal-length-to-diameter ratio (F/D) of $1/4$, with the focus in the aperture plane of the reflector. This limitation was overcome in [6] by the introduction of offset feed-point designs that accommodate larger F/D ratios, while retaining the rotational symmetry of the feed-point lens. The approach described there can be thought of as a generalization of the symmetric design, in which the axis of the inner conductor of the feed is offset from the outer conductor axis. Then, the axis of the output feed cone bends to follow the path of a ray traveling along the (offset) axis of the inner conductor and through the lens. We refer the interested reader to the cited reference for the details of the theoretical basis of the offset design approach.

Since the offset designs are significantly more complex to manufacture than the rotationally symmetric design, we decided against building a nonsymmetric antenna as part of this Phase II effort. Instead, on the basis of the predictions of [5], we designed a high-voltage HIRA with feed-point lens, 1.83 m (6 ft) reflector diameter, and a focal-length-to-diameter (F/D) ratio of 1/4. This note describes that antenna, its measured impedance (TDR), its radiated field on boresight, and its characteristic step response and effective aperture height. Since a high-voltage pulser was not available, these measurements were all performed with a low-voltage source. To guide the design of this antenna and to confirm the theoretical predictions of its performance, a scale model was first constructed and tested on a ground plane in a laboratory setting. Those measurements were documented in [7], which also documented the selection and evaluation of the lens material, an epoxy paint loaded with titanium dioxide pigment. The lens material was found to have the desired relative dielectric constant of 7.0, and its breakdown strength was found adequate for pulsed high-voltage use.

The work documented in [7] demonstrated the feasibility of the full-scale high-voltage HIRA system which is the culmination of the Phase II SBIR effort and the central theme of this report. The system consists of the interface to the pulser, the high-voltage oil-filled coaxial feed, the feed-point lens, the radiating elements or feed arms, and the (half) parabolic reflector. The pulser interface was designed to provide a smooth impedance transition from the output of the Air Force Research Laboratory's H-5 pulser to the coaxial input of the HIRA. Since no high-voltage pulser was ultimately available for use in testing the HIRA, an interface to permit a coaxial cable connection to a low-voltage pulser was built instead.

The antenna step response is an impulse with a full-width-at-half-maximum (FWHM) on boresight of 70 ps. Compromises in the feed-point design contributed to impulse broadening and to a reduction in the peak field radiated on boresight. However, the effective aperture height, which is a measure of the area under the impulse, is 0.36 m. This is approximately one-half the dipole moment of the reflector, as expected. Thus, the performance of the antenna is consistent with both theory and design.

We now describe the full-scale HIRA system design and summarize measurements characterizing its performance. The material presented in this report is an abbreviated version of [8], and the reader is referred to that document for additional detail.

2. HIRA System Design

In applying the feed-point lens design approach introduced in [5], we postulate $100\ \Omega$ HIRA driven by an oil-filled coaxial transmission line with a peak driving voltage, V_0 , of 2.6 MV, and a maximum permissible electric field in the transmission line, E_{\max} , of 2 MV/cm. Since the relative dielectric constant of the oil is about 2.2, the impedance of the line is about $67\ \Omega$ ($100\ \Omega$ in air). Although the design calculations assume a single conical feed for the half reflector, this was replaced by a pair of equivalent $200\ \Omega$ feed cones, as indicated below.

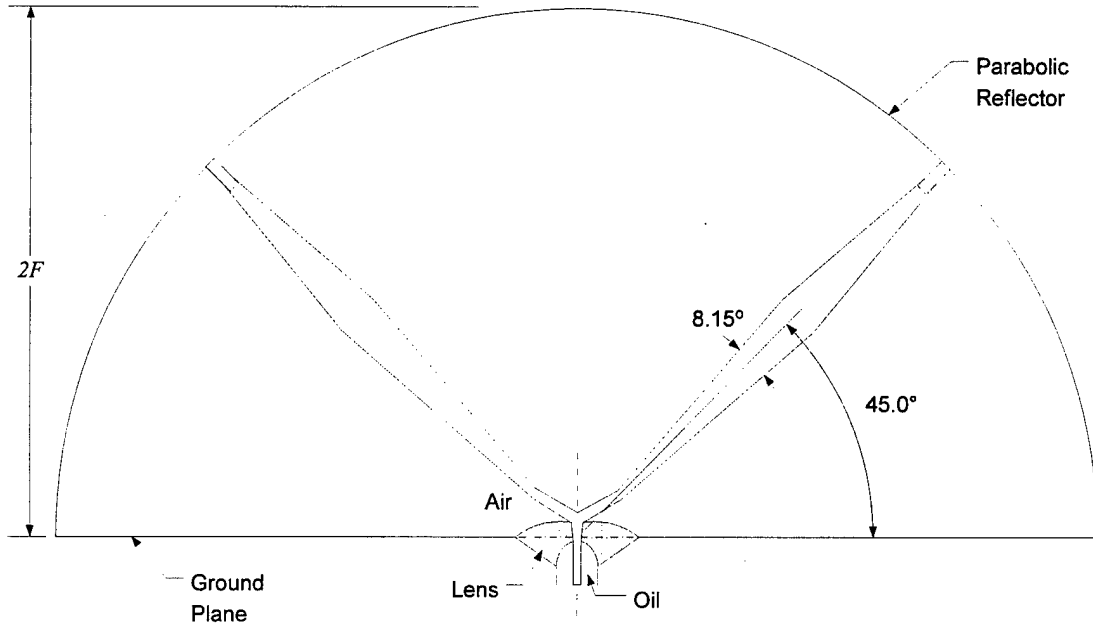


Figure 1. Concept for a two-armed HIRA with feed-point lens. In principle, the arms should intersect on the ground plane at the axis of the lens. The ratio, F/D , is $1/4$.

From [9, equation (4.5)], we find that an outer coaxial conductor radius of about 4 cm will keep the electric field below our postulated maximum. From [9, equation (4.3)], the corresponding inner conductor radius is 0.75 cm. Since the relative dielectric constant of the lens material is known to be 7.0, only one additional parameter needs to be specified in order to determine the feed-point lens design. That parameter is the radius of the lens at its output on the ground plane of the half reflector. We selected a radius of 12 cm as adequate to keep the field strength sufficiently low in the space between the emerging center conductor and the ground plane, about 0.3 MV/cm.

The lens equations are solved as described in [5]. The oil-lens interface is a section of an ellipse of revolution, characterized by major semi-axis, a , and focal distance, d , with center at

$-\ell_1 + \ell_2 + d$. The lens-air interface is a quartic surface of revolution characterized by the distances from the intersection of that surface with the z -axis, $z = \ell_2$, to the focus of the quartic surface, $z = 0$, and to the focus of the ellipsoidal surface, $z = -\ell_1 + \ell_2$. In terms of these parameters, the quartic surface is formed by revolution about the z -axis of the locus of points given by [5, equation (2.1)]

$$\sqrt{\epsilon_{r2}} \left(-\ell_1 + \sqrt{\Psi^2 + (\ell_1 - \ell_2 + z)^2} \right) = -\ell_2 + \sqrt{\Psi^2 + z^2} \quad (2.1)$$

where $\epsilon_{r2} = \epsilon_2/\epsilon_3$, is the ratio of the relative dielectric constants of the media defining the quartic interface (lens, 7.0, and air, 1.0). The results of the calculations are summarized in the following diagram, which shows a cross section of the lens through the symmetry axis. The figure on the next page shows the top-level assembly drawings for the HIRA, along with photographs of the completed HIRA as fielded for testing. Note that the interface shown below the ground plane in the drawings is not the one which was built. The interface in the drawings was designed for connecting the HIRA to the output of the H-5 pulser.

Subsequently, Figure 5 presents photographs of the parts of the HIRA that are located below the ground plane, specifically, of the interface to the pulser, of the oil-filled coaxial input line, and of the ellipsoidal surface of the lens.

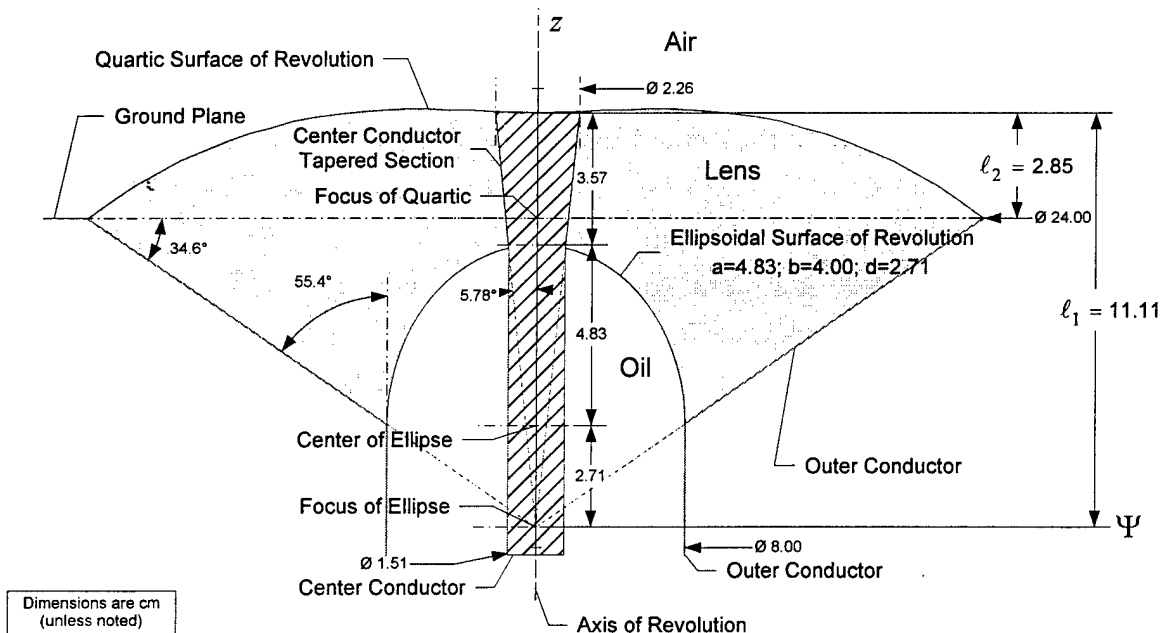


Figure 2. HIRA feed-point lens design. The relative dielectric constant of the lens is 7.0; that of the oil is 2.2; and that of air is 1.0.

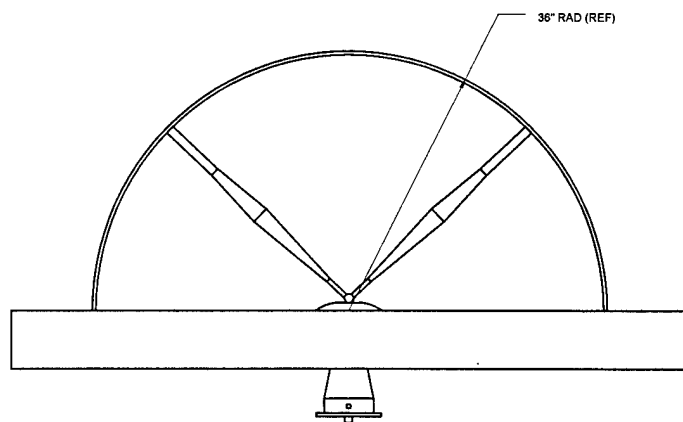
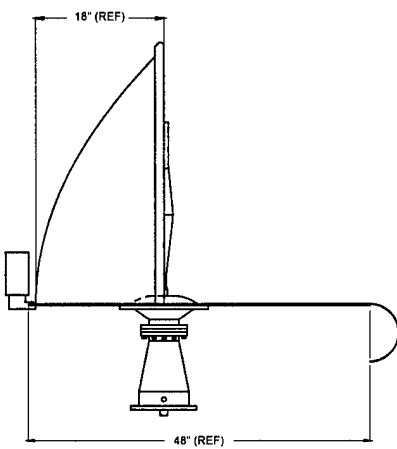
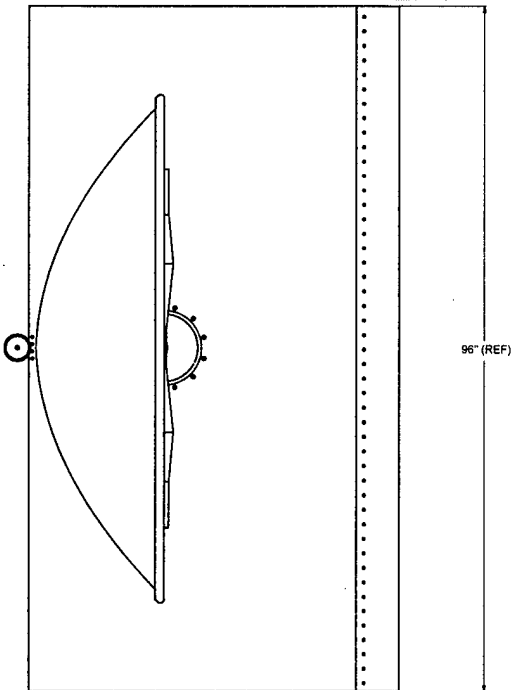
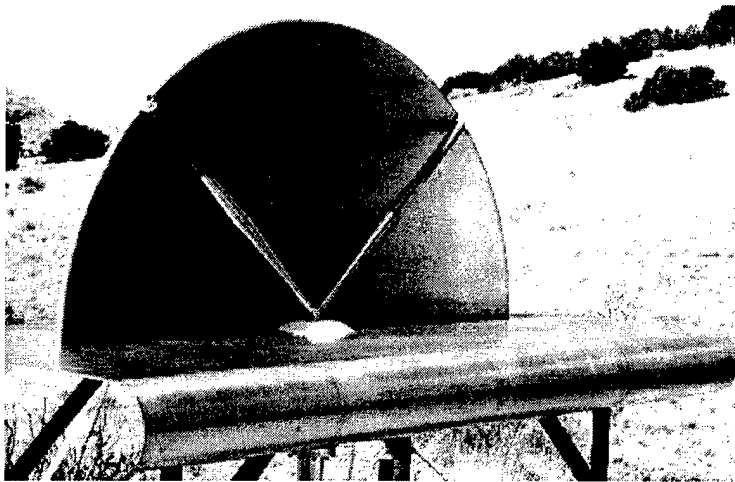


Figure 3. HIRA design and hardware.

Note also, that the feed arm design is simplified in comparison to that depicted earlier in Figure 1. In the final design, the feed arms project outward from a point above the surface of the lens, rather than from the common foci of the parabolic reflector and quartic lens surface on the ground plane at the axis of the lens. As a result, all sections of each feed arm share a common axis. This compromise in design accuracy made the feed arms considerably easier to build. Each arm was made by turning a single piece of stock on a lathe. The following figure shows the feed arm detail. The design is similar to that used in the scale-model HIRA, as reported in [7]. As

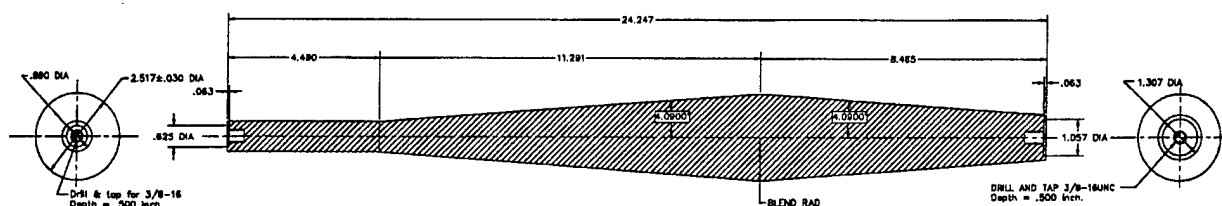


Figure 4. Feed arm section details.

explained there, the taper reversal helps to keep the impedance from sagging as the arm nears the grounded surface of the reflector. The most notable difference from the scale-model design is the cylindrical section at the lens end, where the feed arm connects to the "Y" that joins it to the other feed arm and to the end of the center conductor. This approach helps to keep the conductor radii large enough to ensure mechanical stability.

Figure 6 shows close-up photographs of both the full-scale and scale-model HIRAs. The differences and similarities in feed arm geometry are readily apparent. Note also that in both HIRAs, each feed arm is resistively terminated in a matched load. In the full-scale HIRA, each feed arm is terminated at the reflector through a 200 Ω network of Dale NS-10, wire-wound, 100 Ω resistors. Two parallel strings of four resistors in series comprise each terminator.

3. HIRA Testing

The HIRA was assembled for outdoor testing in a remote area northwest of the Air Force Research Laboratory's HERTF on Kirtland AFB. Test equipment included a modified Picosecond Pulse Labs Model 4600 step generator, which produced a nominal 21 V step at 50 Ω , a Tektronix 11801B digital sampling oscilloscope with SD24 sampling/TDR head and 2 m extender cable, and a prototype of the standard Farr Research 50 Ω replicating TEM sensor. Also available were interconnecting RF signal cables, trigger cable, and calibrated high-voltage RF attenuators. A portable generator supplied power for the test equipment. A 9X telescopic sight with an aluminum channel mount was used as an aid to antenna and sensor alignment.

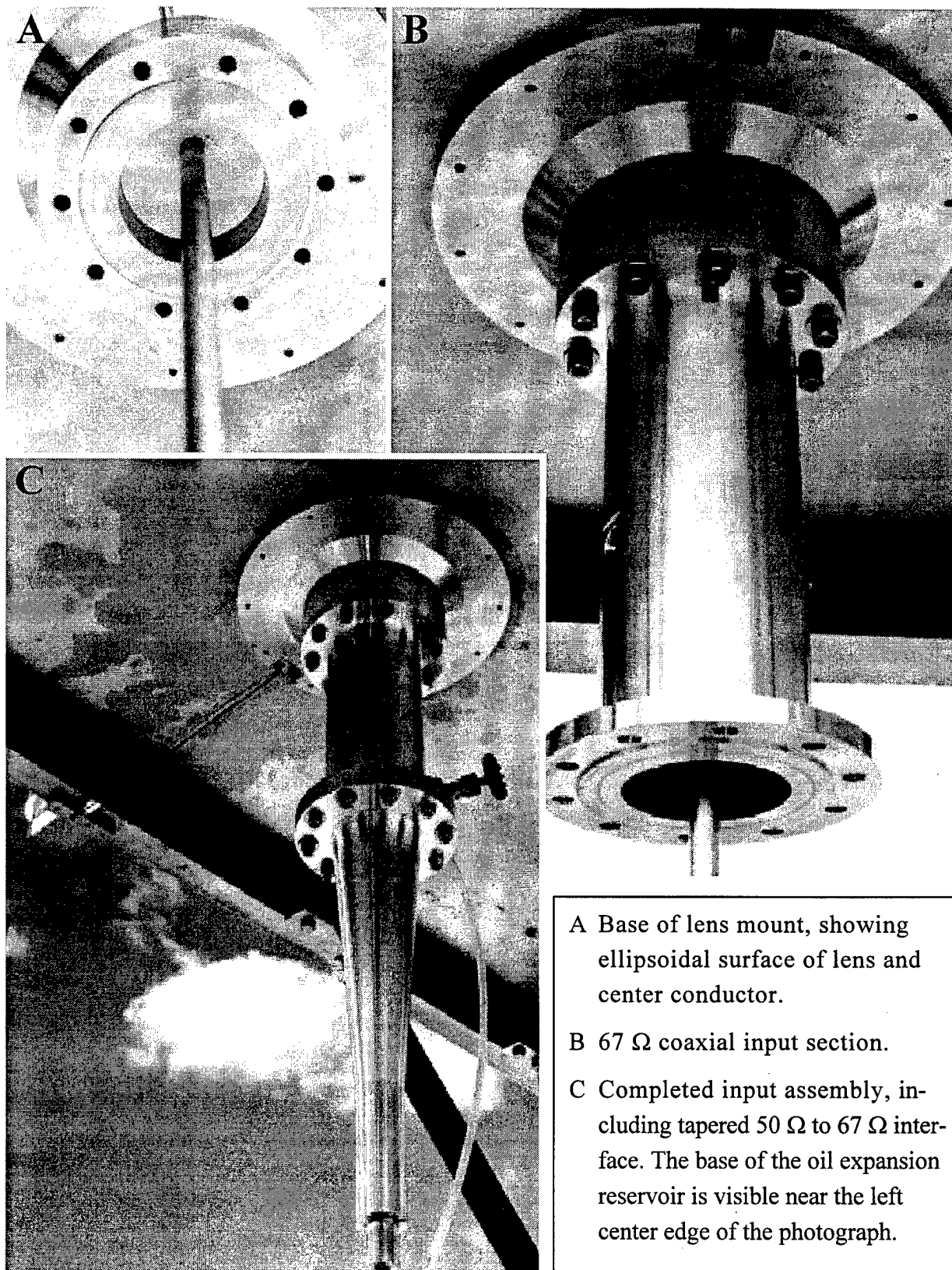
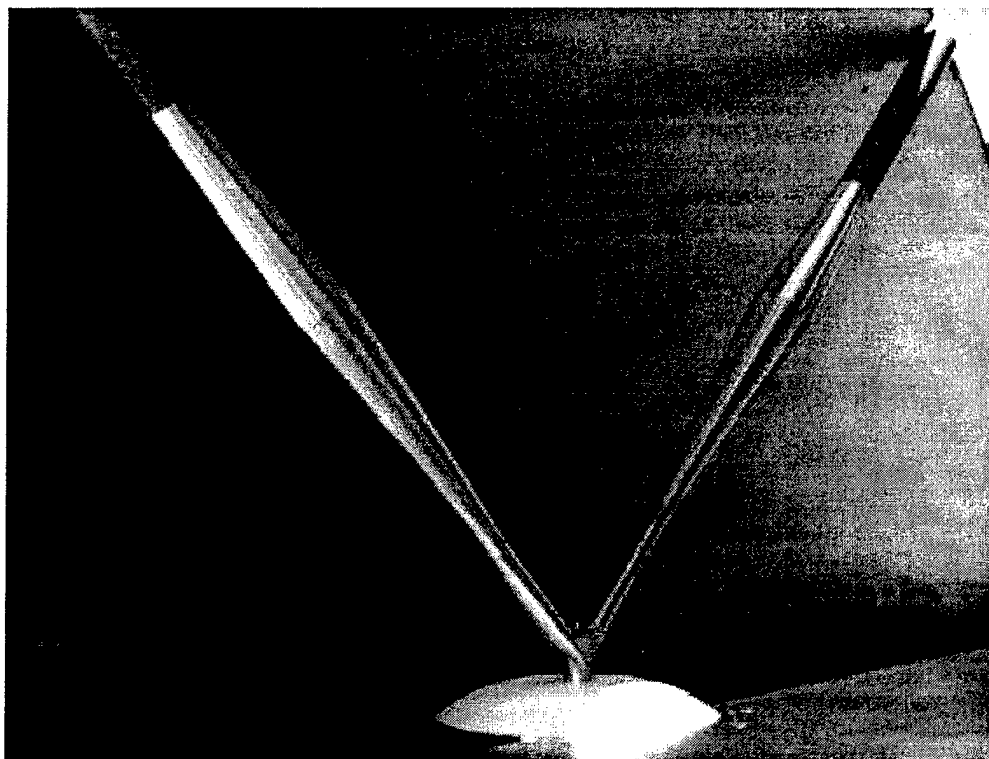
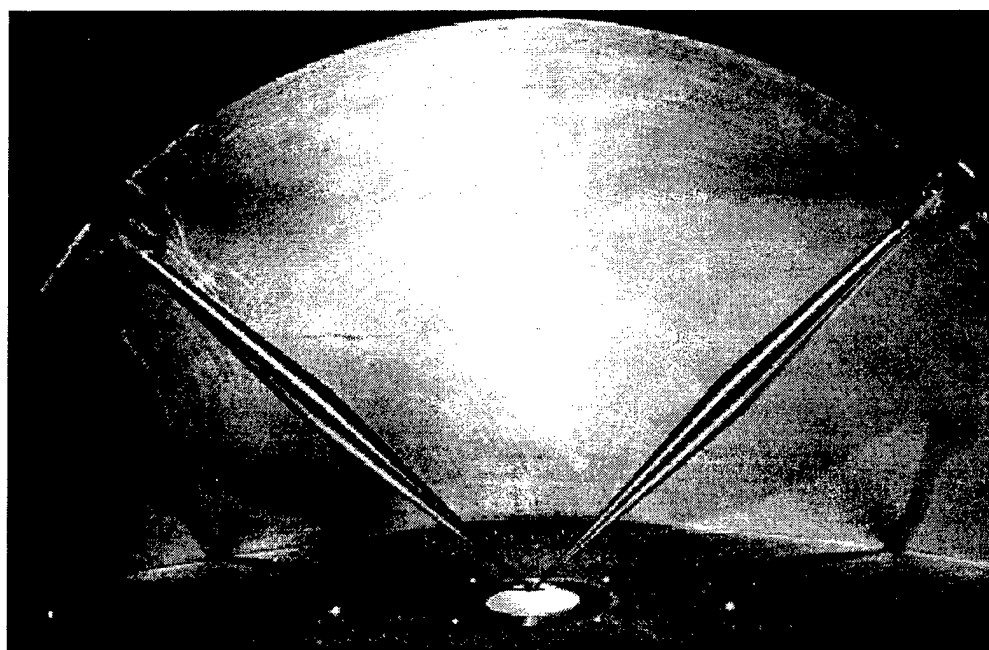


Figure 5. HIRA components located below the ground plane.



A. Full Scale HIRA



B. Scale-Model HIRA

Figure 6. Photographs of HIRA feed arm details.

3.1 Impedance Measurement

The impedance of the HIRA system was measured with the Tektronix 11801B by driving the antenna through a 2 ft semi-rigid coax with the 30 ps step pulse of the SD24 sampling head. The resulting TDR is shown below in Figure 7, along with annotations identifying the parts of the system responsible for the observed features. The lens assembly accounts for a relatively brief but large impedance discontinuity. Although this HIRA TDR profile closely parallels that of the scale-model HIRA shown in [7, Figure 5-4], there are several differences. For example, the larger size of the HIRA permits the SD24 TDR pulse to better resolve impedance fluctuations. Also, there is a shoulder on the rising portion of the profile corresponding to the exit from the lens; and the impedance rises to 115 Ω before declining. This behavior may be caused by a combination of the "Y" connector for the feed arms and the cylindrical sections at the base of each feed arm.

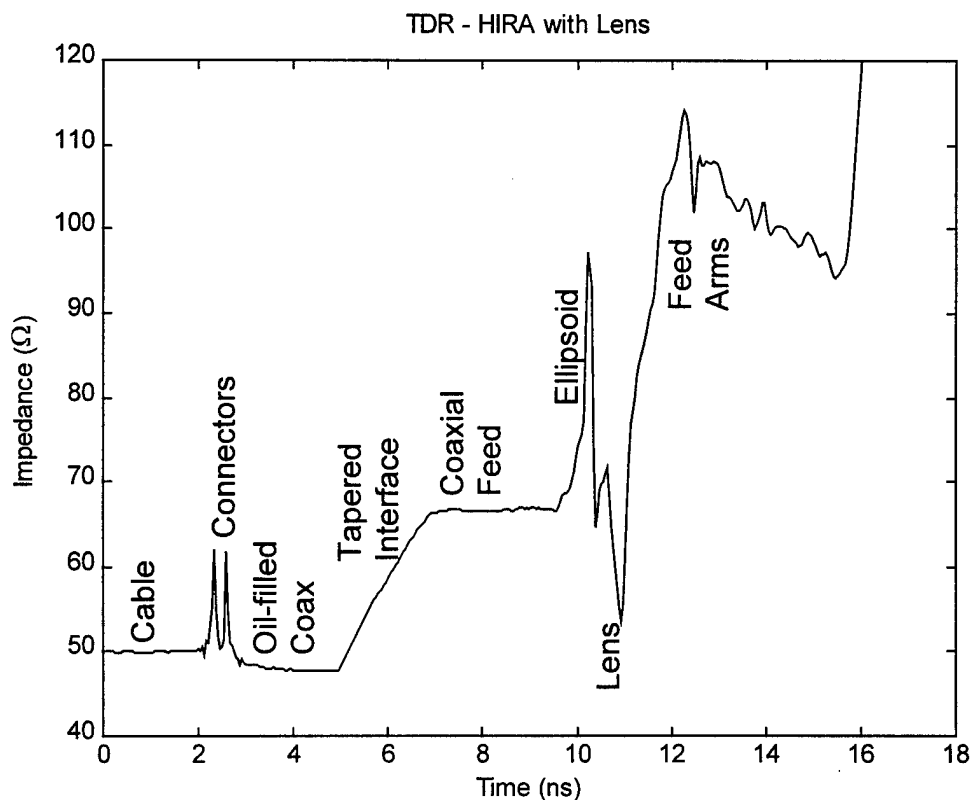


Figure 7. Impedance of the HIRA assembly.

3.2 Radiated Electric Field Measurements

3.2.1. Test Site Configuration

Figure 8 depicts the arrangement of the HIRA and TEM sensor for radiated electric field measurements. The ground at the test site was packed dry soil with typical desert vegetation (Figure 3). The surface was mostly flat, with a slight uphill grade from the HIRA to the sensor locations. The HIRA ground plane was mounted on an adjustable Unistrut® frame at a height of approximately 2.78 m. The sensor was mounted on a tripod with extended elevator section at a height of 2.43 m. The frame holding the HIRA was tipped so that the boresight would run approximately parallel to the ground surface. A 9X telescopic sight mounted on the HIRA ground plane was used in adjusting the sensor to a position directly on boresight. Then, the telescopic sight was moved to the sensor ground plane and used to align the sensor with the boresight direction.

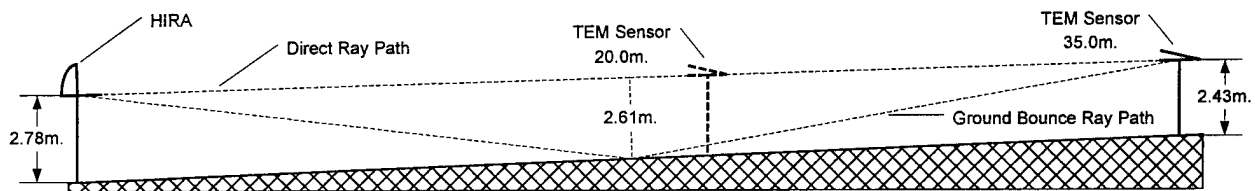


Figure 8. Physical layout of HIRA and TEM sensor for radiated field measurements. The time-of-flight for the ground bounce path is 1.3 ns longer than the direct path when the sensor is 35 m from the HIRA; it is 2.2 ns longer when the sensor is at 20 m.

3.2.2. Test Equipment Configuration

The experimental test configuration for the HIRA measurements is shown below in Figure 9. The Picosecond Pulse Labs 4600 step generator drives the HIRA through a type SMA connector mounted at the base of the oil-filled input section (Figure 5C). The length of the interconnecting cable was 1.9 m. On the receive end, the Farr Research TEM sensor receives the signal, which is then passed through the 8.6 m signal cable and sampled by the SD24 sampling head and the Tektronix 11801B digital sampling oscilloscope. The signal to trigger the 11801B was supplied by the step generator. The rather long signal cable on the receive end provided additional delay to permit the 11801B to synchronize reliably with the step generator.

The TEM sensor was calibrated previously, as described in [10]. The step generator output and its derivative, as seen through the 10.5 m total signal cable length, are shown below in

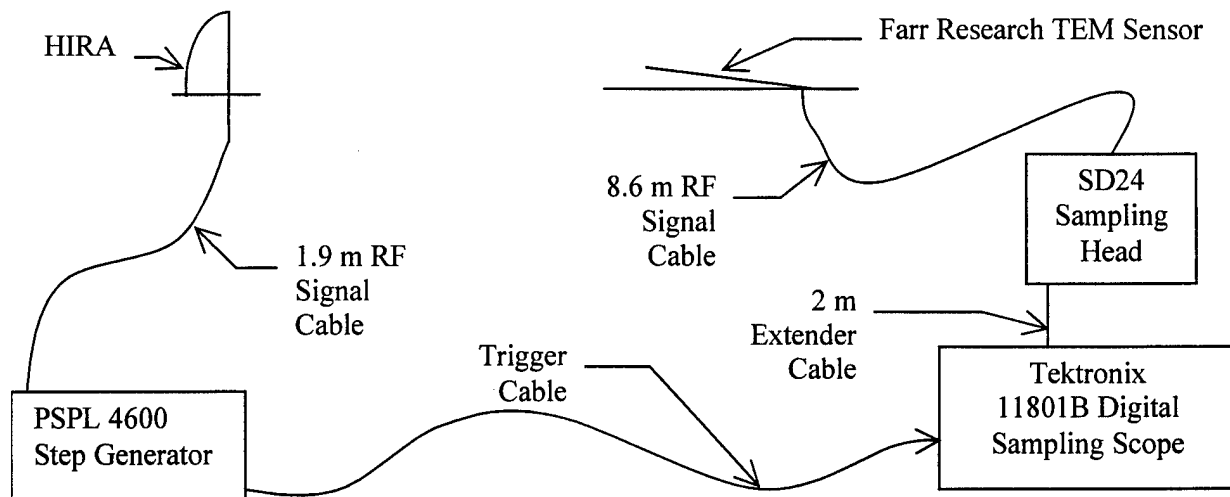


Figure 9. Experimental test setup for measuring HIRA radiation characteristics.

Figure 10. The long cables lead to a 5% attenuation of the step height to 19.5 V, and nearly double the FWHM of the derivative from 75 ps to 140 ps. The cable effects have no significant impact on determination of the HIRA step response, however, as both the source and the sensor response are deconvolved from the raw data during signal processing.

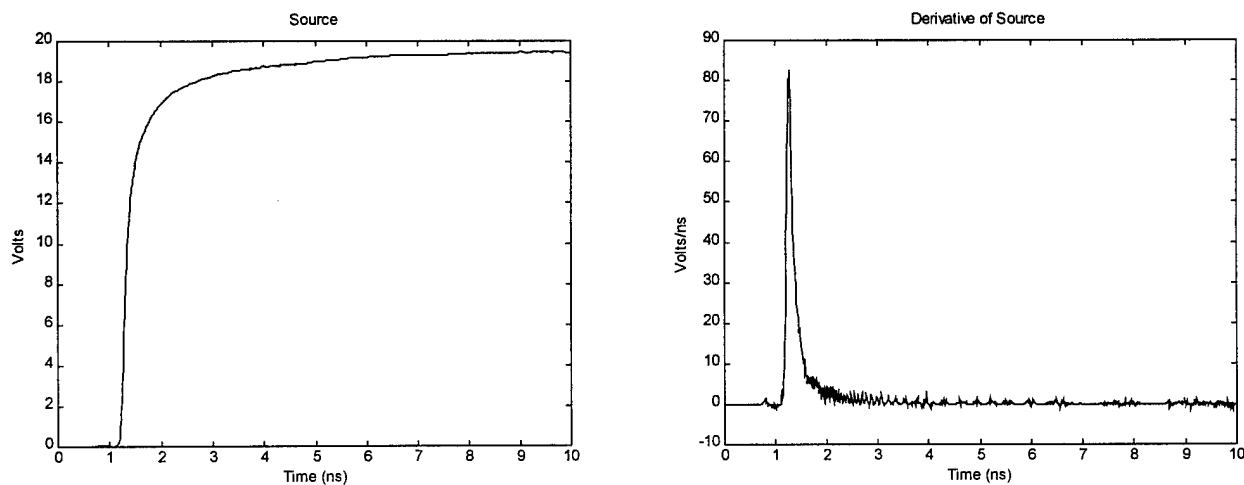


Figure 10. Voltage step and its derivative, through a 10.5 m length of RF cable. The maximum height of the step is 19.5 V. The FWHM of the derivative is about 140 ps.

3.2.3. Signal Processing

The voltage waveform as received by the SD24 sampling head contains contributions from the sensor impulse response, the HIRA step response, and the driving step function source. From [8] we know that the time-dependent received voltage at the sampling head can be represented as the convolution of the derivative of the source supply voltage with the sensor impulse response and the antenna step response, as

$$V^{rec}(r, t) = \frac{\tau_{SENSOR} \tau_{HIRA}}{(2\pi c f_g r)} \frac{dV^{src}(t)}{dt} \otimes h_{SENSOR}(t) \otimes h_{HIRA}(t) \quad (3.1)$$

where

τ_{SENSOR} is the transmission coefficient from the impedance of the sensor (50Ω) to the 50Ω impedance of the cable at the output of the sensor ($\tau_{SENSOR} = 1.0$),

τ_{HIRA} is the transmission coefficient from the 50Ω feed cable impedance to the 100Ω impedance of the HIRA feed arms ($\tau_{HIRA} = 1.33$), and

f_g is the normalized impedance of the antenna ($f_g = 0.2654$).

By deconvolving the sensor response from the received voltage, we can obtain a measure of the radiated electric field, $E^{rad}(r, t)$, at the sensor location, which, in the absence of background, is just the field incident upon the sensor, $E^{inc}(r, t)$. Furthermore, by deconvolving both the sensor response and the source derivative from the received voltage, we can obtain the HIRA step response.

Since a convolution with an impulse-like function can be approximated by a multiplication by the area under the impulse, we can define an effective aperture height for the antenna by

$$E^{rad}(r, t) \approx \frac{\tau_{HIRA} h_{eff}}{(2\pi c f_g r)} \frac{dV^{src}(t)}{dt} \quad (3.2)$$

$$h_{eff} = \int_{\text{Impulse}} h_{HIRA}(t) dt$$

From symmetry arguments, the integral in (3.2) is also one half of the dipole moment of the HIRA, or $a/(2\sqrt{2})$, where a is the radius of the reflector. This can be used to predict HIRA performance.

3.2.4. Test Protocol and Data Analysis

Measurements of the electric field radiated by the HIRA were made on boresight at distances of both 35 and 20 meters from the focus of the reflector, as indicated previously in Figure 8. Data were also obtained at representative offsets from boresight. Signal processing generally employed the techniques of [11, Section III], and followed the approach outlined above. Ground bounce and later contributions to the received waveforms were time-gated out prior to any other signal processing.

In presenting the radiated field obtained by deconvolving the sensor response from the received voltage, we use rE^{rad}/V_o , where V_o is a reference voltage. In the far-field,[†] this normalized function is independent of the range, r . In the time domain, it is dimensionless; in the frequency domain, its units are 1/GHz. For the reference voltage, we choose the maximum of the voltage step applied at the feed arms. From Figure 10, the maximum voltage at the HIRA input, V_{\max}^{src} , is 19.5 V. Thus, from $V_o = \tau_{HIRA} V_{\max}^{src}$, we obtain 25.9 V at the feed arms.

The normalized radiated field data are presented in Figure 11. The impulse maxima are approximately equal for both 35 m and 20 m ranges, as we would expect for far-field measurements. The magnitude, 2.0, is about half the predicted value for our driving source [12, equation (5.1), *et seq.*]. The primary cause of this is probably the minor offset (discussed above, on page 6, and shown in the photograph of Figure 6A) between the apparent intersection of the feed arms (above the lens) and the focus of the reflector (on the ground plane). This design compromise leads to some broadening of the radiated impulse, thus reducing its maximum.

Next, the data are processed to extract $h_{HIRA}(t)$, the HIRA response to a step input. These step response results are presented in Figure 12. On boresight, we see an impulse with a FWHM of about 70 ps and maximum in the 3.2 to 3.8 m/ns range. As with the normalized fields, the on-boresight step response should be independent of range. Finally, in Figure 13, we provide the integral of this impulse. From (3.2), the jump in the integral of $h_{HIRA}(t)$ gives us the effective

[†] Specification of what constitutes the far-field for an impulse field is open to some discussion. As a working definition, we assume that a range greater than $3a^2/2ct_r$, where a is the reflector radius, is in the far-field. For a gaussian impulse, the rise time is about 1.09 times the FWHM [12]. The FWHM of our source is about 140 ps, leading to a far-field range of 27 m. The FWHM of the radiated impulse is at least 212 ps, corresponding to a far-field range of only 18 m. On the basis of these observations, it appears safe to conclude that our 20 m measurement location was at the near edge of the far-field, while the 35 m measurements were clearly within the far-field.

aperture height of the HIRA, h_{eff} . On boresight, we obtain approximately 0.36 m. Since the reflector radius is 0.9144 m (36 inches), we expect to see $0.9144/(2\sqrt{2}) = 0.32$ m. Thus, our h_{eff} is about 11% higher than expected; and we conclude that our measurement is consistent with theory.

The following table summarizes the results of the HIRA measurements.

Range (meters)	Position Relative to Boresight		Radiated Field (Normalized)		Step Response		Effective Aperture Height (meters)
	Distance (meters)	Angle (degrees)	Peak	FWHM (ps)	Peak (m/ns)	FWHM (ps)	
35.	0.	0.	2.00	212.	3.76	70.	0.359
	0.6	1.	1.86	230.	2.94	84.	0.363
	1.2	2.	1.60	275	1.84	170.	0.356
20.	0.	0.	1.87	222.	3.22	76.	0.352
	1.6	5.	1.03	482.	0.88	300.	0.349

4. Conclusions

The measured effective aperture height of the antenna is approximately 11% greater than the theoretical value. The antenna step response is an impulse with a FWHM on boresight of 70 ps. As a result of impulse broadening arising from compromises in the feed-point design, the peak electric field radiated on boresight is reduced. This has no effect, however, on the area under the impulse. We conclude that the HIRA performance is consistent with both theory and design.

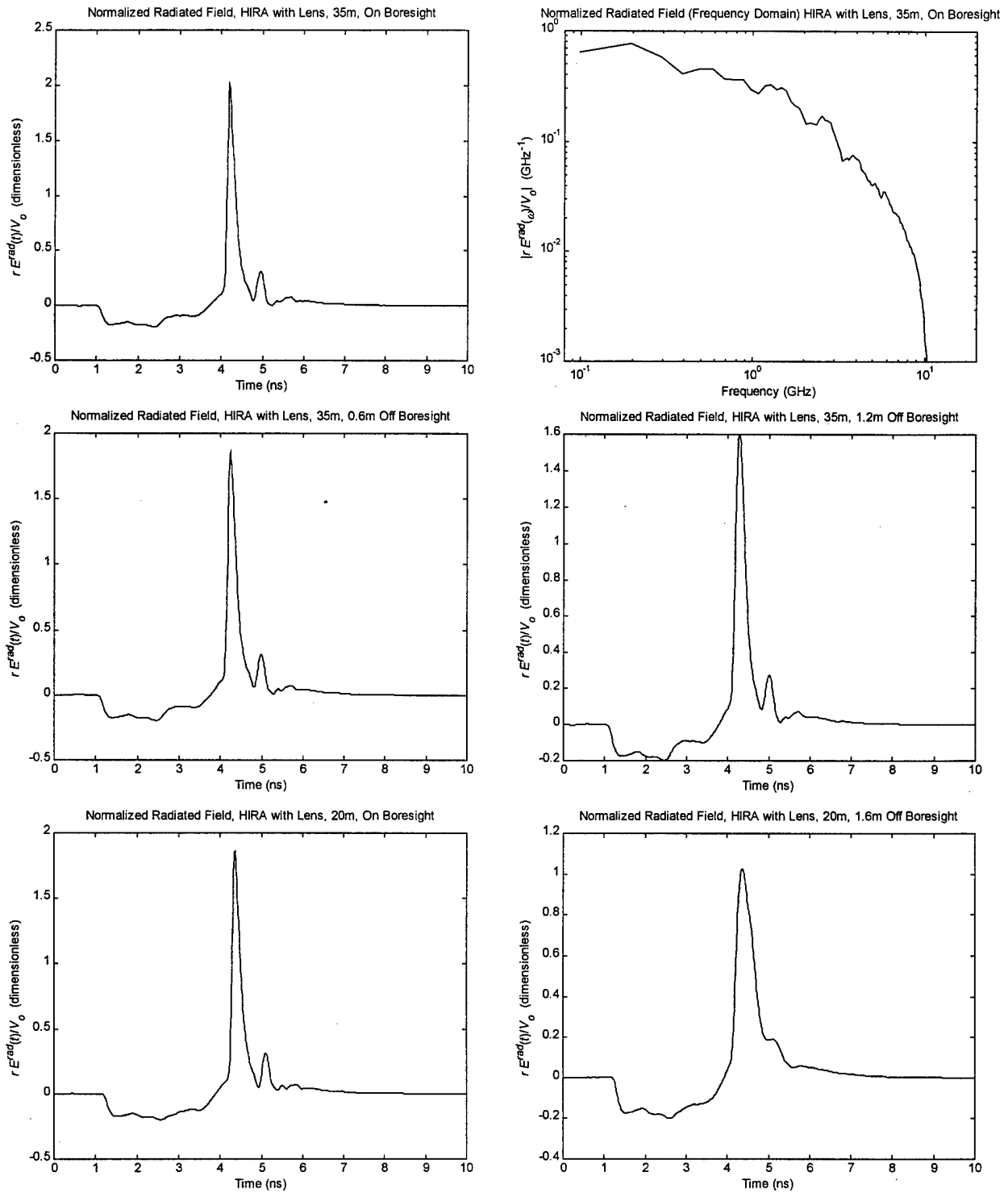


Figure 11. Normalized radiated electric fields at 35 and 20 meter ranges, both on and off boresight. The reference voltage, V_o , is 25.9 volts.

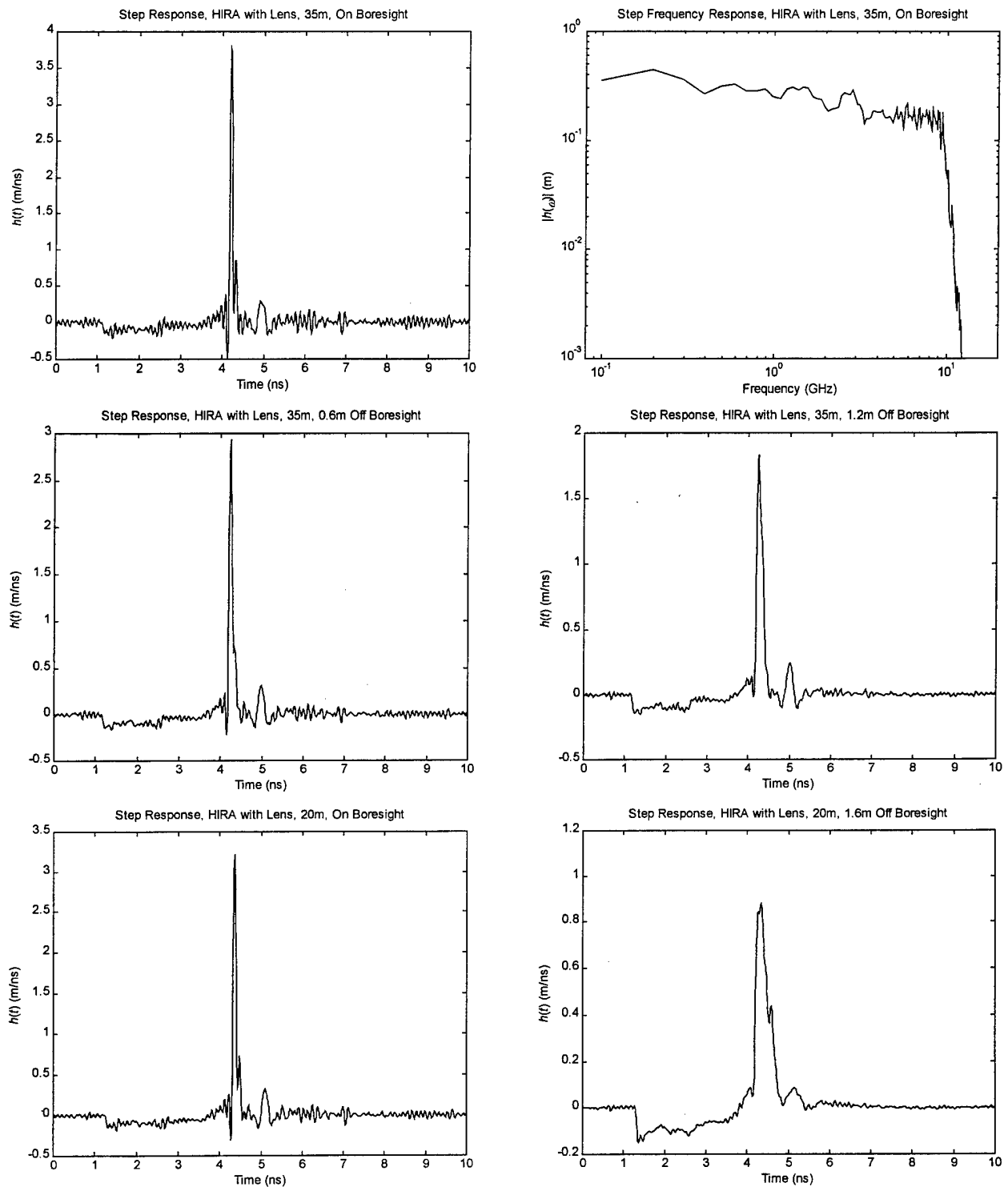


Figure 12. Step response of the HIRA, as observed from 35 and 20 meter ranges, both on and off boresight.

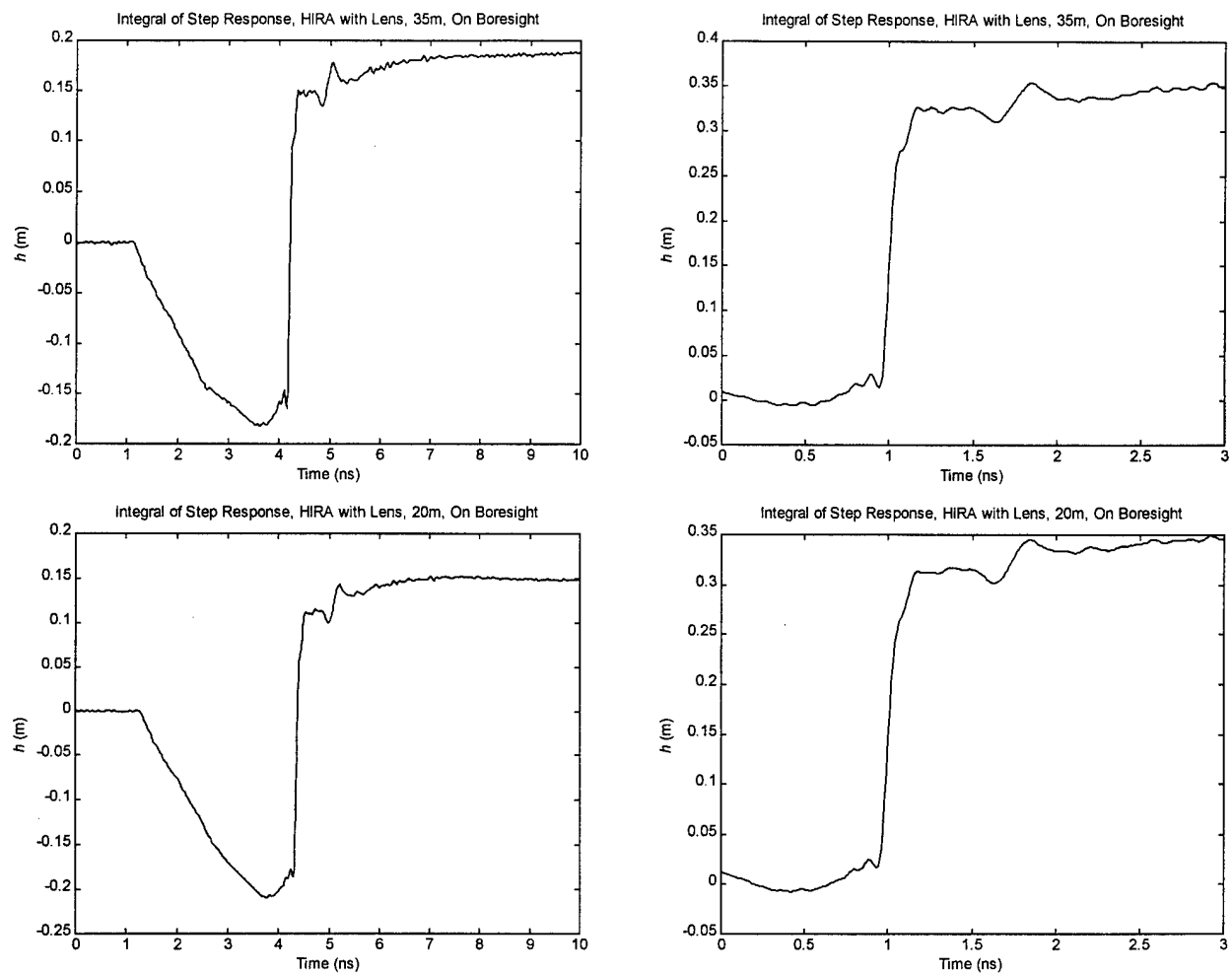


Figure 13. Integral of HIRA step response, as observed at 35 and 20 meter ranges, on boresight. The jump in the integral is the effective aperture height. It is the area under impulse of $h_{HIRA}(t)$.

References

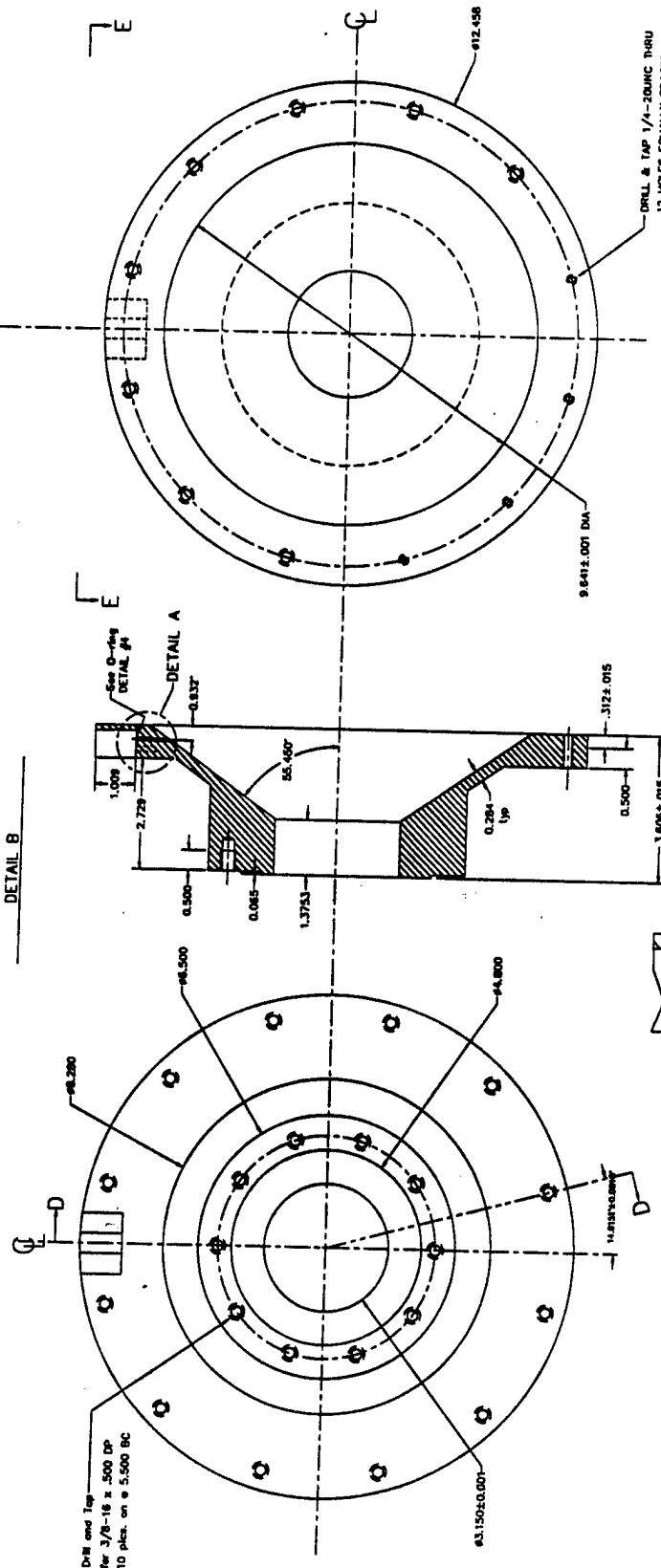
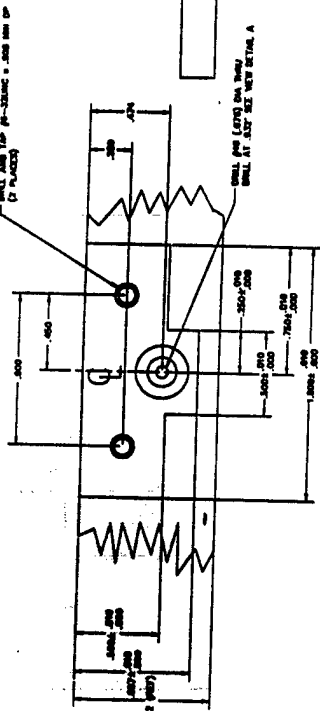
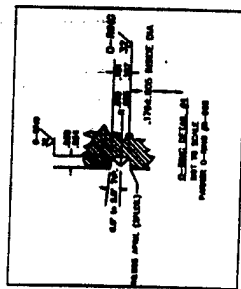
1. C. E. Baum, *Variations on the Impulse-Radiating Antenna Theme*, Sensor and Simulation Note 378, February 1995.
2. E. G. Farr and C. E. Baum, *Impulse Radiating Antennas with Two Reflecting or Refracting Surfaces*, Sensor and Simulation Note 379, May 1995.
3. C. E. Baum and A. P. Stone, *Transient Lens Synthesis: Differential Geometry in Electromagnetic Theory*, Appendix I, Taylor and Francis, New York, 1991.
4. E. G. Farr and C. E. Baum, *Feed-Point Lenses for Half Reflector IRAs*, Sensor And Simulation Note 385, November 1995.
5. W. S. Bigelow, E. G. Farr, and G. D. Sower, *Design Optimization of Feed-Point Lenses for Half Reflector IRAs*, Sensor and Simulation Note 400, August 1996.
6. W. S. Bigelow and E. G. Farr, *Design of a Feed-Point Lens with Offset Inner Conductor for a Half Reflector IRA with F/D Greater than 0.25*, Sensor and Simulation Note 410, September 1997.
7. G. D. Sower, L. M. Atchley, D. E. Ellibee, W. S. Bigelow, and E. G. Farr, *Design for Half Impulse Radiating Antennas: Lens Material Selection and Scale-Model Testing*, Measurement Note 54, February 1998.
8. W. S. Bigelow, E. G. Farr, G. D. Sower, and D. E. Ellibee, *Design and Test of a Half Reflector IRA with Feed-Point Lens*, Sensor and Simulation Note, to be published June 1998.
9. E. G. Farr, G. D. Sower, and C. J. Buchenauer, *Design Considerations for Ultra-Wideband, High-Voltage Baluns*, Sensor and Simulation Note 371, October 1994.
10. E. G. Farr, C. E. Baum, and W. D. Prather, *Multifunction Impulse Radiating Antennas: Theory and Experiment*, Sensor and Simulation Note 413, November 1997.
11. E. G. Farr and C. A. Frost, *Compact Ultra-Short Pulse Fuzing Antenna Design and Measurements*, Sensor and Simulation Note 380, June 1995.
12. E. G. Farr and G. D. Sower, *Design Principles of Half Impulse Radiating Antennas*, Sensor and Simulation Note 390, December 1995.

[illegible]

20

22

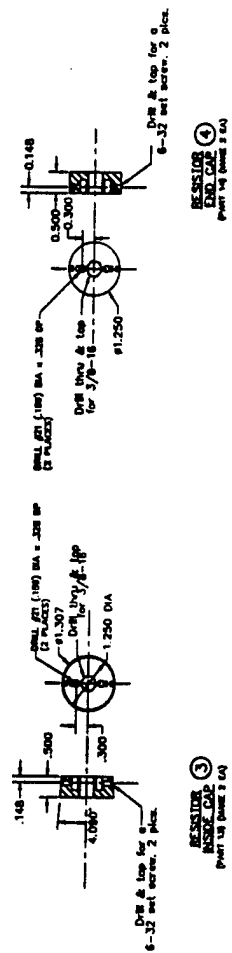
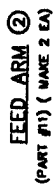
NOTE:
1 - Break all angles



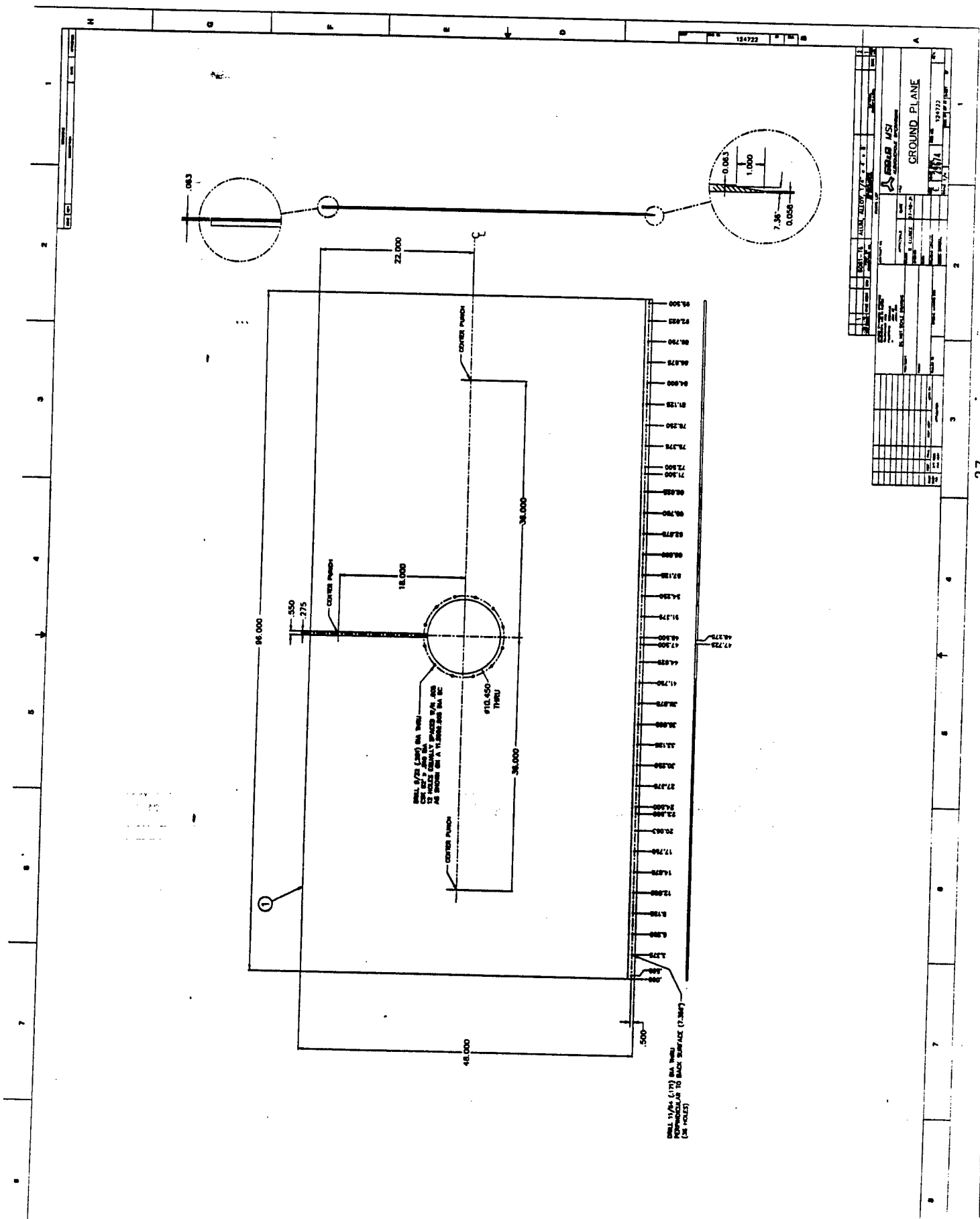
MATERIAL: ALUM ALLOY, 6061-T6

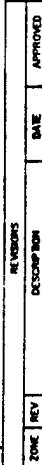
REVISIONS		APPROVALS		DATE	
1	INITIALS	DATE	INITIALS	DATE	INITIALS
2	INITIALS	DATE	INITIALS	DATE	INITIALS
3	INITIALS	DATE	INITIALS	DATE	INITIALS
4	INITIALS	DATE	INITIALS	DATE	INITIALS
5	INITIALS	DATE	INITIALS	DATE	INITIALS
6	INITIALS	DATE	INITIALS	DATE	INITIALS
7	INITIALS	DATE	INITIALS	DATE	INITIALS
8	INITIALS	DATE	INITIALS	DATE	INITIALS
9	INITIALS	DATE	INITIALS	DATE	INITIALS
10	INITIALS	DATE	INITIALS	DATE	INITIALS

1- BREAK ALL EDGES



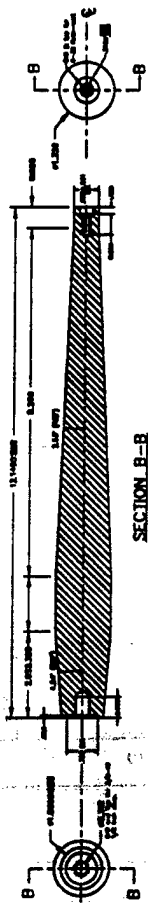
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74																										



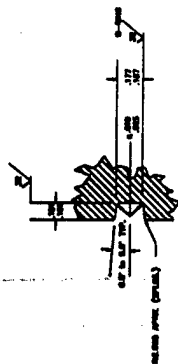


2 1

Technical drawing of a reflector back plate. The drawing shows a rectangular plate with a semi-circular cutout on the right side. Dimensions include a total width of 3.938 ± 0.030 (outside radius), a semi-circular cutout with a radius of .985, and a thickness of 4.000 ± .060. A callout '1' points to a rectangular feature on the left. The drawing is labeled 'REFLECTOR BACK PLATE' and includes a title block with part number 124739, material ALUM. ALLOY, .063 THK, and manufacturer GROSSBIE.

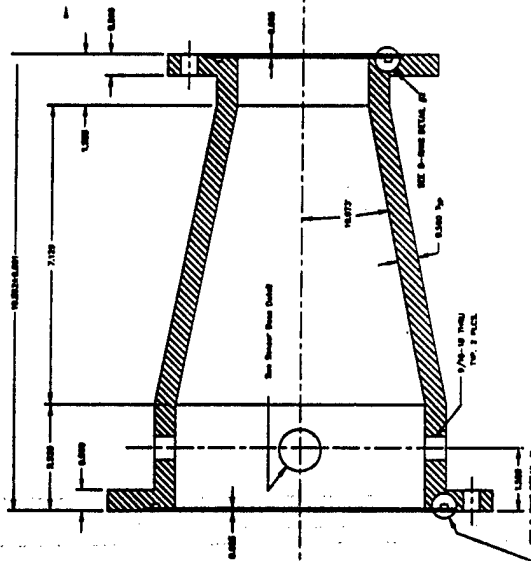


H-5 Adapter Center Conductor (part #2)

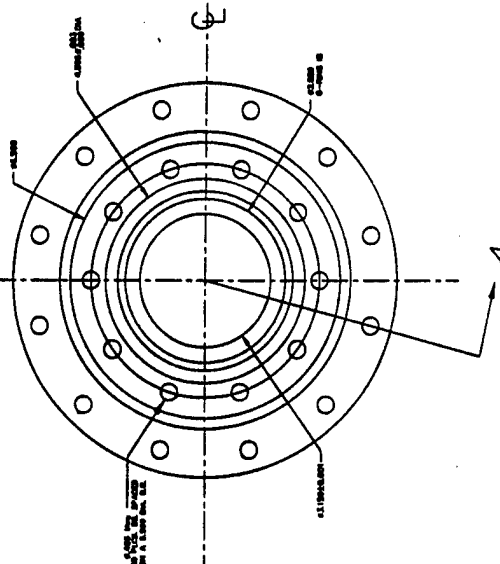
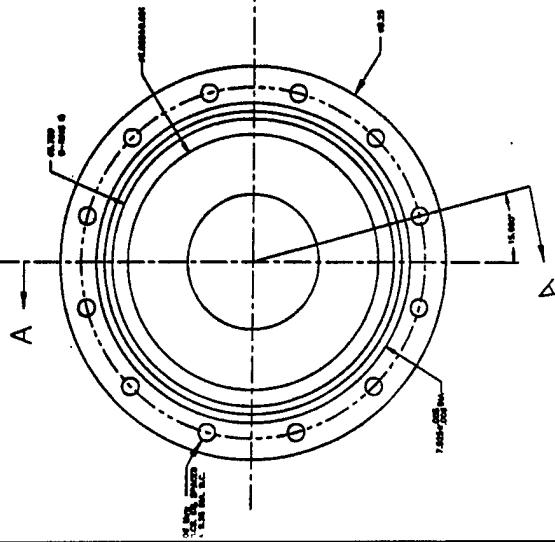


Q-RING DETAIL #2: A detailed view of the Q-ring showing its profile and dimensions. It includes a central hole with a diameter of 0.125 inches and a length of 0.125 inches. The section is labeled 'Q-RING DETAIL #2'.

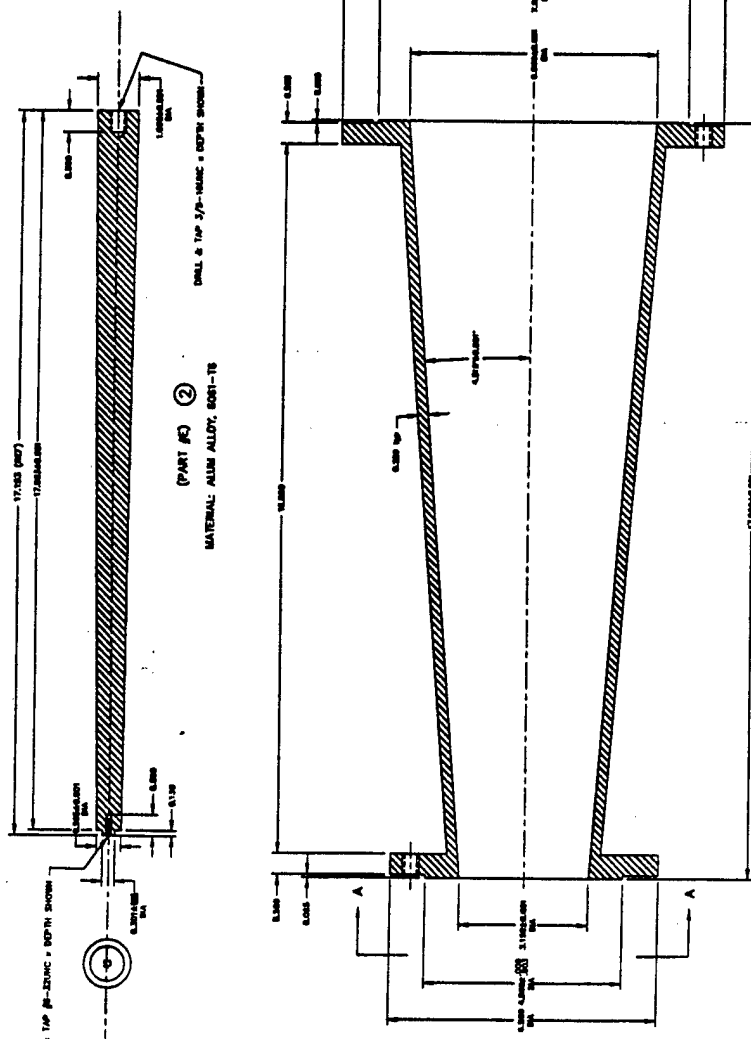
SECTION J-J: A cross-sectional view of the sensor boss detail showing its internal structure and dimensions. It includes a central hole with a diameter of 0.125 inches and a length of 0.125 inches. The section is labeled 'SECTION J-J'.



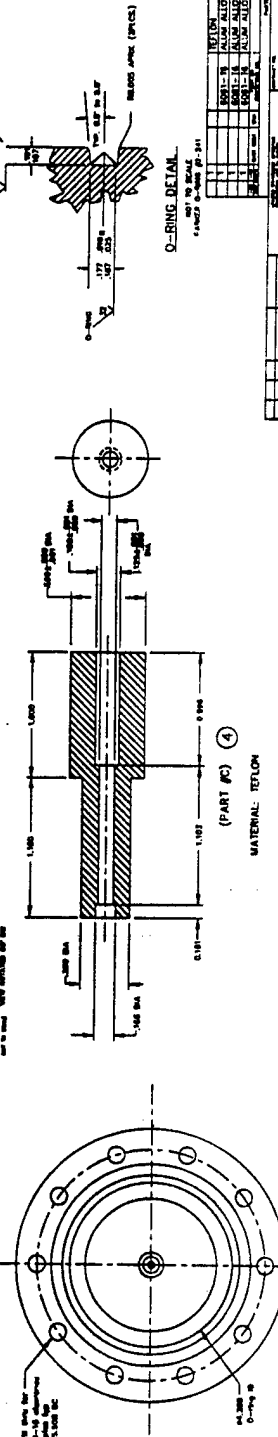
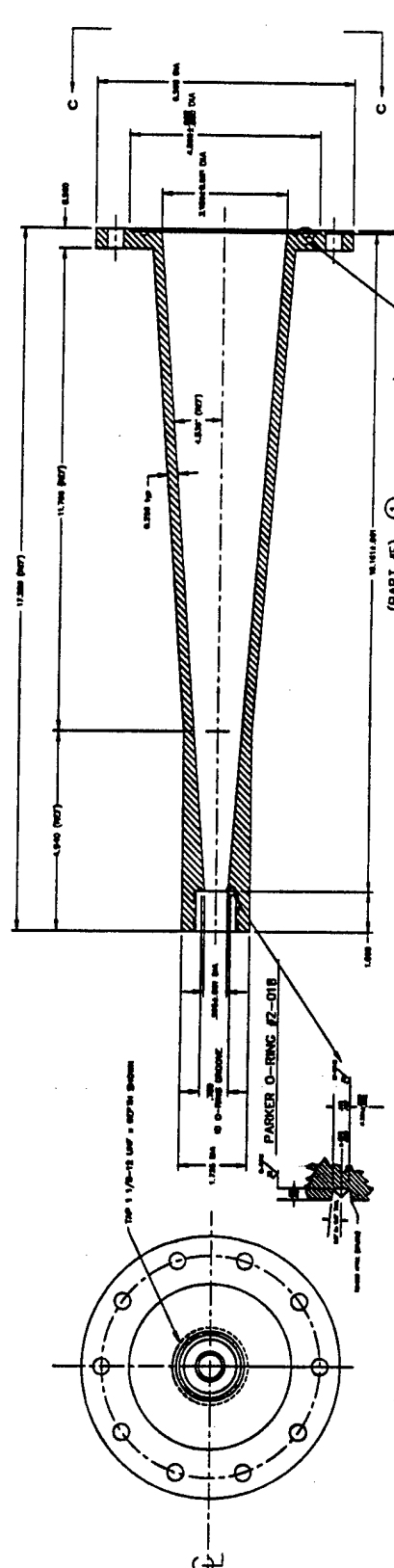
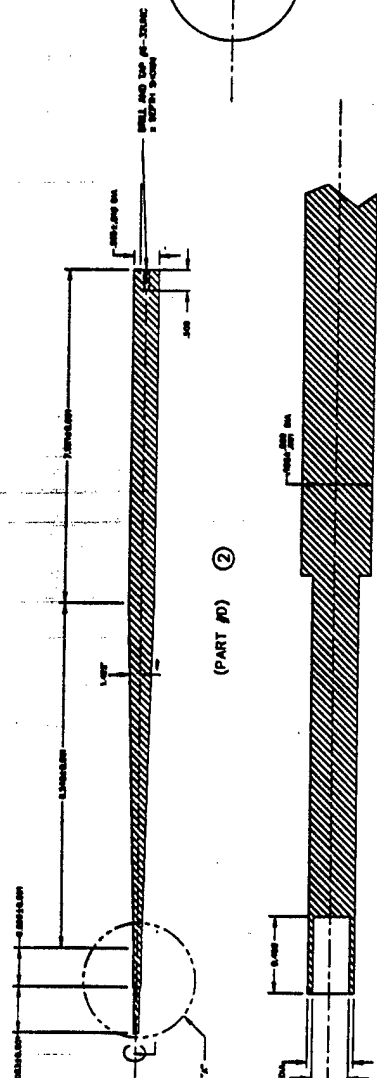
SENSOR BOSS DETAIL: A detailed view of the sensor boss showing its profile and dimensions. It includes a central hole with a diameter of 0.125 inches and a length of 0.125 inches. The section is labeled 'SENSOR BOSS DETAIL'.



		ES&S	
ENGINEERING & SCIENTIFIC SERVICES, INC. 12000 W. 12TH AVE. DENVER, CO 80202		ADAPTER OUTER CONDUCTOR PART # 124740	
DATE	BY	REV	QTY
10/1/80	J. J. J.	1	1
10/1/80	J. J. J.	2	1
10/1/80	J. J. J.	3	1
10/1/80	J. J. J.	4	1
10/1/80	J. J. J.	5	1
10/1/80	J. J. J.	6	1
10/1/80	J. J. J.	7	1
10/1/80	J. J. J.	8	1
10/1/80	J. J. J.	9	1
10/1/80	J. J. J.	10	1
10/1/80	J. J. J.	11	1
10/1/80	J. J. J.	12	1
10/1/80	J. J. J.	13	1
10/1/80	J. J. J.	14	1
10/1/80	J. J. J.	15	1
10/1/80	J. J. J.	16	1
10/1/80	J. J. J.	17	1
10/1/80	J. J. J.	18	1
10/1/80	J. J. J.	19	1
10/1/80	J. J. J.	20	1



1		2		3		4		5		6		7		8		9		10		11		12		13		14		15		16		17		18		19		20		21		22		23		24		25		26		27		28		29		30		31		32		33		34		35		36		37		38		39		40		41		42		43		44		45		46		47		48		49		50		51		52		53		54		55		56		57		58		59		60		61		62		63		64		65		66		67		68		69		70		71		72		73		74		75		76		77		78		79		80		81		82		83		84		85		86		87		88		89		90		91		92		93		94		95		96		97		98		99		100		101		102		103		104		105		106		107		108		109		110		111		112		113		114		115		116		117		118		119		120		121		122		123		124		125		126		127		128		129		130		131		132		133		134		135		136		137		138		139		140		141		142		143		144		145		146		147		148		149		150		151		152		153		154		155		156		157		158		159		160		161		162		163		164		165		166		167		168		169		170		171		172		173		174		175		176		177		178		179		180		181		182		183		184		185		186		187		188		189		190		191		192		193		194		195		196		197		198		199		200		201		202		203		204		205		206		207		208		209		210		211		212		213		214		215		216		217		218		219		220		221		222		223		224		225		226		227		228		229		230		231		232		233		234		235		236		237		238		239		240		241		242		243		244		245		246		247		248		249		250		251		252		253		254		255		256		257		258		259		260		261		262		263		264		265		266		267		268		269		270		271		272		273		274		275		276		277		278		279		280		281		282		283		284		285		286		287		288		289		290		291		292		293		294		295		296		297		298		299		300		301		302		303		304		305		306		307		308		309		310		311		312		313		314		315		316		317		318		319		320		321		322		323		324		325		326		327		328		329		330		331		332		333		334		335		336		337		338		339		340		341		342		343		344		345		346		347		348		349		350		351		352		353		354		355		356		357		358		359		360		361		362		363		364		365		366		367		368		369		370		371		372		373		374		375		376		377		378		379		380		381		382		383		384		385		386		387		388		389		390		391		392		393		394		395		396		397		398		399		400		401		402		403		404		405		406		407		408		409		410		411		412		413		414		415		416		417		418		419		420		421		422		423		424		425		426		427		428		429		430		431		432		433		434		435		436		437		438		439		440		441		442		443		444		445		446		447		448		449		450		451		452		453		454		455		456		457		458		459		460		461		462		463		464		465		466		467		468		469		470		471		472		473		474		475		476		477		478		479		480		481		482		483		484		485		486		487		488		489		490		491		492		493		494		495		496		497		498		499		500		501		502		503		504		505		506		507		508		509		510		511		512		513		514		515		516		517		518		519		520		521		522		523		524		525		526		527		528		529		530		531		532		533		534		535		536		537		538		539		540		541		542		543		544		545		546		547		548		549		550		551		552		553		554		555		556		557		558		559		560		561		562		563		564		565		566		567		568		569		570		571		572		573		574		575		576		577		578		579		580		581		582		583		584		585		586		587		588		589		590		591		592		593		594		595		596		597		598		599		600		601		602		603		604		605		606		607		608		609		610		611		612		613		614		615		616		617		618		619		620		621		622		623		624		625		626		627		628		629		630		631		632		633		634		635		636		637		638		639		640		641		642		643		644		645		646		647		648		649		650		651		652		653		654		655		656		657		658		659		660		661		662		663		664		665		666		667		668		669		670		671		672		673		674		675		676		677		678		679		680		681		682		683		684		685		686		687		688		689		690		691		692		693		694		695		696		697		698		699		700		701		702		703		704		705		706		707		708		709		710		711		712		713		714		715		716		717		718		719		720		721		722		723		724		725		726		727		728		729		730		731		732		733		734		735		736		737		738		739		740		741		742		743		744		745		746		747		748		749		750		751		752		753		754		755		756		757		758		759		760		761		762		763		764		765		766		767		768		769		770		771		772		773		774		775		776		777		778		779		780		781		782		783		784		785		786		787		788		789		790		791		792		793		794		795		796		797		798		799		800		801		802		803		804		805		806		807		808		809		810		811		812		813		814		815		816		817		818		819		820		821		822		823		824		825		826		827		828		829		830		831		832		833		834		835		836		837		838		839		840		841		842		843		844		845		846		847		848		849		850		851		852		853		854		855		856		857		858		859		860		861		862		863		864		865		866		867		868		869		870		871		872		873		874		875		876		877		878		879		880		881		882		883		884		885		886		887		888		889		890		891		892		893		894		895		896		897		898		899		900		901		902		903		904		905		906		907		908		909		910		911		912		913		914		915		916		917		918		919		920		921		922		923		924		925		926		927		928		929		930		931		932		933		934		935		936		937		938		939		940		941		942		943		944		945		946		947		948		949		950		951		952		953		954		955		956		957		958		959		960		961		962		963		964		965		966		967		968		969		970		971		972		973		974		975		976		977		978		979		980		981		982		983		984		985		986		987		988		989		990		991		992		993		994		995		996		997		998		999		1000		1001		1002		1003		1004		1005		1006		1007		1008		1009		1010		1011		1012		1013		1014		1015		1016		1017		1018		1019		1020		1021		1022		1023		1024		1025		1026		1027		1028		1029		1030		1031		1032		1033		1034		1035		1036		1037		1038		1039		1040		1041		1042		1043		1044		1045		1046		1047		1048		1049		1050		1051		1052		1053		1054		1055		1056		1057		1058		1059		1060		1061		1062		1063		1064		1065		1066		1067		1068		1069		1070		1071		1072		1073		1074		1075		1076		1077		1078		1079		1080		1081		1082		1083		1084		1085		1086		1087		1088		1089		1090		1091		1092		1093		1094		1095		1096		1097		1098		1099		1100		1101		1102		1103		1104		1105		1106		1107		1108		1109		1110		1111		1112		1113		1114		1115		1116		1117		1118		1119		1120		1121		1122		1123		1124	
---	--	---	--	---	--	---	--	---	--	---	--	---	--	---	--	---	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	-----	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--	------	--

[illegible]

8 7 6 5 4 3 2 1

DATE: _____ Dwg. No. _____

REV. _____

REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED

1

INSTALL FARSIDE PER MANUFACTURES INSTRUCTIONS (2 PLACES) (PEM #PLC-632)

4.660±.030

4.035

.625±.030

.406

0.0000

.625

0.0000

.265

.375

.625±.030

0.0000

.530

4.130

.342

4.395

DRILL 11/64 (.171) DIA THRU (2 PLACES)

MATERIAL: ALUM, .093 THK, 5052-H32

35

25

2

1

8 7 6 5 4 3 2 1

CONTRACT NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS DECIMALS .005 .010 .015 .020 .030 .040 .050 .060 .070 .080 .090 .100 .110 .120 .130 .140 .150 .160 .170 .180 .190 .200 .210 .220 .230 .240 .250 .260 .270 .280 .290 .300 .310 .320 .330 .340 .350 .360 .370 .380 .390 .400 .410 .420 .430 .440 .450 .460 .470 .480 .490 .500 .510 .520 .530 .540 .550 .560 .570 .580 .590 .600 .610 .620 .630 .640 .650 .660 .670 .680 .690 .700 .710 .720 .730 .740 .750 .760 .770 .780 .790 .800 .810 .820 .830 .840 .850 .860 .870 .880 .890 .900 .910 .920 .930 .940 .950 .960 .970 .980 .990 .1000 .1050 .1100 .1150 .1200 .1250 .1300 .1350 .1400 .1450 .1500 .1550 .1600 .1650 .1700 .1750 .1800 .1850 .1900 .1950 .2000 .2050 .2100 .2150 .2200 .2250 .2300 .2350 .2400 .2450 .2500 .2550 .2600 .2650 .2700 .2750 .2800 .2850 .2900 .2950 .3000 .3050 .3100 .3150 .3200 .3250 .3300 .3350 .3400 .3450 .3500 .3550 .3600 .3650 .3700 .3750 .3800 .3850 .3900 .3950 .4000 .4050 .4100 .4150 .4200 .4250 .4300 .4350 .4400 .4450 .4500 .4550 .4600 .4650 .4700 .4750 .4800 .4850 .4900 .4950 .5000 .5050 .5100 .5150 .5200 .5250 .5300 .5350 .5400 .5450 .5500 .5550 .5600 .5650 .5700 .5750 .5800 .5850 .5900 .5950 .6000 .6050 .6100 .6150 .6200 .6250 .6300 .6350 .6400 .6450 .6500 .6550 .6600 .6650 .6700 .6750 .6800 .6850 .6900 .6950 .7000 .7050 .7100 .7150 .7200 .7250 .7300 .7350 .7400 .7450 .7500 .7550 .7600 .7650 .7700 .7750 .7800 .7850 .7900 .7950 .8000 .8050 .8100 .8150 .8200 .8250 .8300 .8350 .8400 .8450 .8500 .8550 .8600 .8650 .8700 .8750 .8800 .8850 .8900 .8950 .9000 .9050 .9100 .9150 .9200 .9250 .9300 .9350 .9400 .9450 .9500 .9550 .9600 .9650 .9700 .9750 .9800 .9850 .9900 .9950 .10000 .10050 .10100 .10150 .10200 .10250 .10300 .10350 .10400 .10450 .10500 .10550 .10600 .10650 .10700 .10750 .10800 .10850 .10900 .10950 .11000 .11050 .11100 .11150 .11200 .11250 .11300 .11350 .11400 .11450 .11500 .11550 .11600 .11650 .11700 .11750 .11800 .11850 .11900 .11950 .12000 .12050 .12100 .12150 .12200 .12250 .12300 .12350 .12400 .12450 .12500 .12550 .12600 .12650 .12700 .12750 .12800 .12850 .12900 .12950 .13000 .13050 .13100 .13150 .13200 .13250 .13300 .13350 .13400 .13450 .13500 .13550 .13600 .13650 .13700 .13750 .13800 .13850 .13900 .13950 .14000 .14050 .14100 .14150 .14200 .14250 .14300 .14350 .14400 .14450 .14500 .14550 .14600 .14650 .14700 .14750 .14800 .14850 .14900 .14950 .15000 .15050 .15100 .15150 .15200 .15250 .15300 .15350 .15400 .15450 .15500 .15550 .15600 .15650 .15700 .15750 .15800 .15850 .15900 .15950 .16000 .16050 .16100 .16150 .16200 .16250 .16300 .16350 .16400 .16450 .16500 .16550 .16600 .16650 .16700 .16750 .16800 .16850 .16900 .16950 .17000 .17050 .17100 .17150 .17200 .17250 .17300 .17350 .17400 .17450 .17500 .17550 .17600 .17650 .17700 .17750 .17800 .17850 .17900 .17950 .18000 .18050 .18100 .18150 .18200 .18250 .18300 .18350 .18400 .18450 .18500 .18550 .18600 .18650 .18700 .18750 .18800 .18850 .18900 .18950 .19000 .19050 .19100 .19150 .19200 .19250 .19300 .19350 .19400 .19450 .19500 .19550 .19600 .19650 .19700 .19750 .19800 .19850 .19900 .19950 .20000 .20050 .20100 .20150 .20200 .20250 .20300 .20350 .20400 .20450 .20500 .20550 .20600 .20650 .20700 .20750 .20800 .20850 .20900 .20950 .21000 .21050 .21100 .21150 .21200 .21250 .21300 .21350 .21400 .21450 .21500 .21550 .21600 .21650 .21700 .21750 .21800 .21850 .21900 .21950 .22000 .22050 .22100 .22150 .22200 .22250 .22300 .22350 .22400 .22450 .22500 .22550 .22600 .22650 .22700 .22750 .22800 .22850 .22900 .22950 .23000 .23050 .23100 .23150 .23200 .23250 .23300 .23350 .23400 .23450 .23500 .23550 .23600 .23650 .23700 .23750 .23800 .23850 .23900 .23950 .24000 .24050 .24100 .24150 .24200 .24250 .24300 .24350 .24400 .24450 .24500 .24550 .24600 .24650 .24700 .24750 .24800 .24850 .24900 .24950 .25000 .25050 .25100 .25150 .25200 .25250 .25300 .25350 .25400 .25450 .25500 .25550 .25600 .25650 .25700 .25750 .25800 .25850 .25900 .25950 .26000 .26050 .26100 .26150 .26200 .26250 .26300 .26350 .26400 .26450 .26500 .26550 .26600 .26650 .26700 .26750 .26800 .26850 .26900 .26950 .27000 .27050 .27100 .27150 .27200 .27250 .27300 .27350 .27400 .27450 .27500 .27550 .27600 .27650 .27700 .27750 .27800 .27850 .27900 .27950 .28000 .28050 .28100 .28150 .28200 .28250 .28300 .28350 .28400 .28450 .28500 .28550 .28600 .28650 .28700 .28750 .28800 .28850 .28900 .28950 .29000 .29050 .29100 .29150 .29200 .29250 .2930



DISTRIBUTION LIST

AUL/LSE Bldg 1405 - 600 Chennault Circle Maxwell AFB, AL 36112-6424	1 cy
DTIC/OCP 8725 John J. Kingman Rd, Suite 0944 Ft Belvoir, VA 22060-6218	2 cys
AFSAA/SAI 1580 Air Force Pentagon Washington, DC 20330-1580	1 cy
AFRL/PSTL Kirtland AFB, NM 87117-5776	2 cys
AFRL/PSTP Kirtland AFB, NM 87117-5776	1 cy
Farr Research, Inc. 614 Paseo Del Mar NE Albuquerque, NM 87123	1 cy
Official Record Copy AFRL/DEHP/William Prather	5 cys